

## Castrol Tribol® 1100 Range

Gear oils with TGOA®

## Description

Castrol Tribol® 1100 gear oils with the TGOA® (Tribol Gear Oil Additive) represent a significant advancement in gear oil technology. Developed for service in enclosed gear drives, sliding and rolling bearings, the Tribol® 1100 gear oils are typically used where heavy and shock load conditions prevail.

- Castrol Tribol® 1100 gear oils are manufactured from the highest quality petroleum base oils. Blended into this oil
  is the latest development in the field of surface improving additives designated TGOA®. TGOA® is an oil soluble
  additive package designed to reduce friction while providing surface protection and improvement. The TGOA®
  additive package outperforms all other EP and antiwear additives because of its unique action on frictional
  surfaces.
- The TGOA® additive package is activated by high specific loads and corresponding temperatures causing a chemical-physical reaction. This results in an equalization of surface roughness without creating abrasion. Therefore, surface roughness is reduced without the loss of surface material.
- The results of the TGOA® additives can be compared with a rolling process in the micro-range. The surface roughnesses are gradually levelled and smoothed.
- Through smoothing of the working surfaces, the loads are distributed over increasing areas and the actual load carrying area is enlarged.
- During the running-in process, the TGOA® additive package creates an optimum of smooth contact surfaces.
- If, because of shock loads or stop-and-go operation, surface roughness peaks redevelop, the TGOA® additive package is automatically reactivated. Surface roughness is again equalized and lubrication optimized.

## **Application**

- Castrol Tribol® 1100 oils are particularly valuable in the running-in phase as well as in applications where surfaces have already been damaged in the micro-range.
- Typical applications are spur, helical, herringbone, bevel and planetary gears as well as in geared couplings.
- Castrol Tribol 1100® gear oils may be used in rolling and sliding bearings.
- Particularly suitable for Heavy duty reciprocating pumps for drilling mud or cement placement offshore and onshore drilling sites.

#### **Conditions of Use**

- Castrol Tribol® 1100 gear oils are compatible with other petroleum gear oils.
- This means that traces of previous oil remaining in the gear case after draining will not pose any problems. However, the beneficial effects of the TGOA® additives are reduced when Castrol Tribol® 1100 gear oils are mixed with other gear oils.
- A thorough cleaning of the gearbox is highly recommended to achieve the maximum benefits.
- Quality Standard:
  - Castrol Tribol® 1100 gear oils exceed minimum requirements according to DIN 51517 T. 3 for CLP gear oils.

### **Advantages**

Because of equalization of surface roughness on interacting surfaces, the following advantages can be obtained:

- Running-in oils or additives are no longer required. Lapping of gears is no longer necessary.
- Prevention and stopping of running-in pitting if not caused by poor design or heavy overloading of the gears.
- Regeneration of damaged frictional surfaces on a micro-scale.
- Less friction.
- Reduced wear
- Lower operating temperature.
- Decreased noise level.
- Longer life of gears and bearings.
- Reduced maintenance cost.

# **Typical Characteristics**

| Name   | Method              | Units | 1100 / 150               | 1100 / 220               | 1100 / 320               | 1100 / 460               | 1100 / 680               | 1100 / 1000              | 1100 / 1500              |
|--|---------------------|-------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|--------------------------|
| ISO Viscosity Grade  | DIN<br>51519        |       | 150                      | 220                      | 320                      | 460                      | 680                      | 1000                     | 1500                     |
| Density @ 15°C   | DIN<br>51757        | g/ml  | 0.901                    | 0.902                    | 0.912                    | 0.920                    | 0.930                    | 0.945                    | 0.948                    |
| Kinematic Viscosity @ 40°C   | DIN<br>51366        | mm²/  | 151                      | 222                      | 317                      | 464                      | 673                      | 956                      | 1487                     |
| Kinematic Viscosity @ 100°C  | DIN<br>51366        | mm²/  | 14.7                     | 18.9                     | 23.6                     | 29.9                     | 35.9                     | 42.7                     | 54.7                     |
| Viscosity Index  | 84 ISO<br>2909      |       | 97                       | 96                       | 95                       | 95                       | 94                       | 86                       | 80                       |
| Flash Point  | DIN ISO<br>2592     | °C    | 250                      | 250                      | 254                      | 256                      | 260                      | 260                      | 260                      |
| Pour Point   | DIN ISO<br>3016     | °C    | -27                      | -24                      | -21                      | -21                      | -18                      | -18                      | -15                      |
| Corrosion Test<br>(Corrosion Degree, Test<br>A)                                | DIN<br>51355        |       | 0                        | 0                        | 0                        | 0                        | 0                        | 0                        | 0                        |
| Copper Corrosion<br>(Corrosion Degree, 100<br>A3)                              | EN ISO<br>2160      |       | 1                        | 1                        | 1                        | 1                        | 1                        | 1                        | 1                        |
| Four Ball Wear Test (1 h,<br>40 kg, 1800 min-1,<br>75°C) Wear Scar<br>Diameter | ASTM<br>D2266       | mm    | 0.4                      | 0.4                      | 0.4                      | 0.4                      | 0.4                      | 0.4                      | 0.4                      |
| SRV Test, 50°C, 300 N,<br>2 h, Amplitude 1 mm,<br>Frequency 50 Hz              | DIN<br>51834-<br>02 | μ     | min. 0.07 -<br>max. 0.09 |
| FZG Test (A / 8.3 / 90)<br>Scoring Load Stage                                  | DIN<br>51354        | FLS   | >12                      | >12                      | >12                      | >12                      | >12                      | >12                      | >12                      |

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|---|-------------------|-------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|--------------------------------|
| FZG Micropitting Test<br>Micropitting Load<br>Carrying Capacity: High | FVA No.<br>54     |       | 10                             | 10                             | 10                             | 10                             | 10                             | 10                             | 10                             |
| Water Content   | DIN / ISO<br>3733 |       | Below<br>Measurable<br>Content |
| Foaming Properties,<br>Sequence I                                     | ISO<br>6247       | ml    | 0                              | 0                              | 0                              | 0                              | 0                              | 0                              | 0                              |
| Foaming Properties,<br>Sequence II                                    | ISO<br>6247       | ml    | > 50 / 0                       | > 50 / 0                       | > 50 / 0                       | > 50 / 0                       | > 50 / 0                       | > 50 / 0                       | > 50 / 0                       |
| Foaming Properties,<br>Sequence III                                   | ISO<br>6247       | ml    | 0                              | 0                              | 0                              | 0                              | 0                              | 0                              | 0                              |

The above figures are typical of those obtained with normal production tolerance and do not constitute a specification.

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